

# MHI Group Sustainability Initiatives & Carbon Neutrality


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**1. MHI Group and Vision for  
Carbon Neutrality**

**2. MHI Initiatives and Solutions  
for Energy Transition**



# Mitsubishi Heavy Industries Group at a Glance



**1884** Foundation  
over 130 years history



**78,486** Employees  
(Consolidated)



**256** Group Companies  
(Consolidated)



**¥3.9<sup>TN</sup> (\$35<sup>BN\*</sup>)** Revenue  
(FY2021, consolidated)



**Diverse products**  
On land, at sea, in the sky, in space

Note: The U.S. dollar revenue figure was converted from Japanese yen using the FY2021 average exchange rate, JPY 111.6/USD.



Gas turbines



Compressors



Aero engines



CO<sub>2</sub> capture plants



Metals machinery



Chemical plants



Transportation



Waste-to-energy



Turbochargers



Aerospace



Rocket engines



Defense

## Various solutions in response to social challenges since 1884..

1880-

**Building Japan's infrastructure**



**1884**

Founding. Leased the government-owned Nagasaki Shipyard and started a shipbuilding business.

1950-

**Contributing to Japan's rapid economic growth**



**1968**

Built Japan's first container ship, the HAKONE MARU

1970-

**Providing solutions to fuel diversity and energy efficiency globally**



**1985**

Delivered the world's largest combined cycle power plant, Tohoku Electric Power Higashi Niigata Plant Unit 3, No. 2 Series (545 MW)

2010-

**Leading a carbon-neutral world through technology**

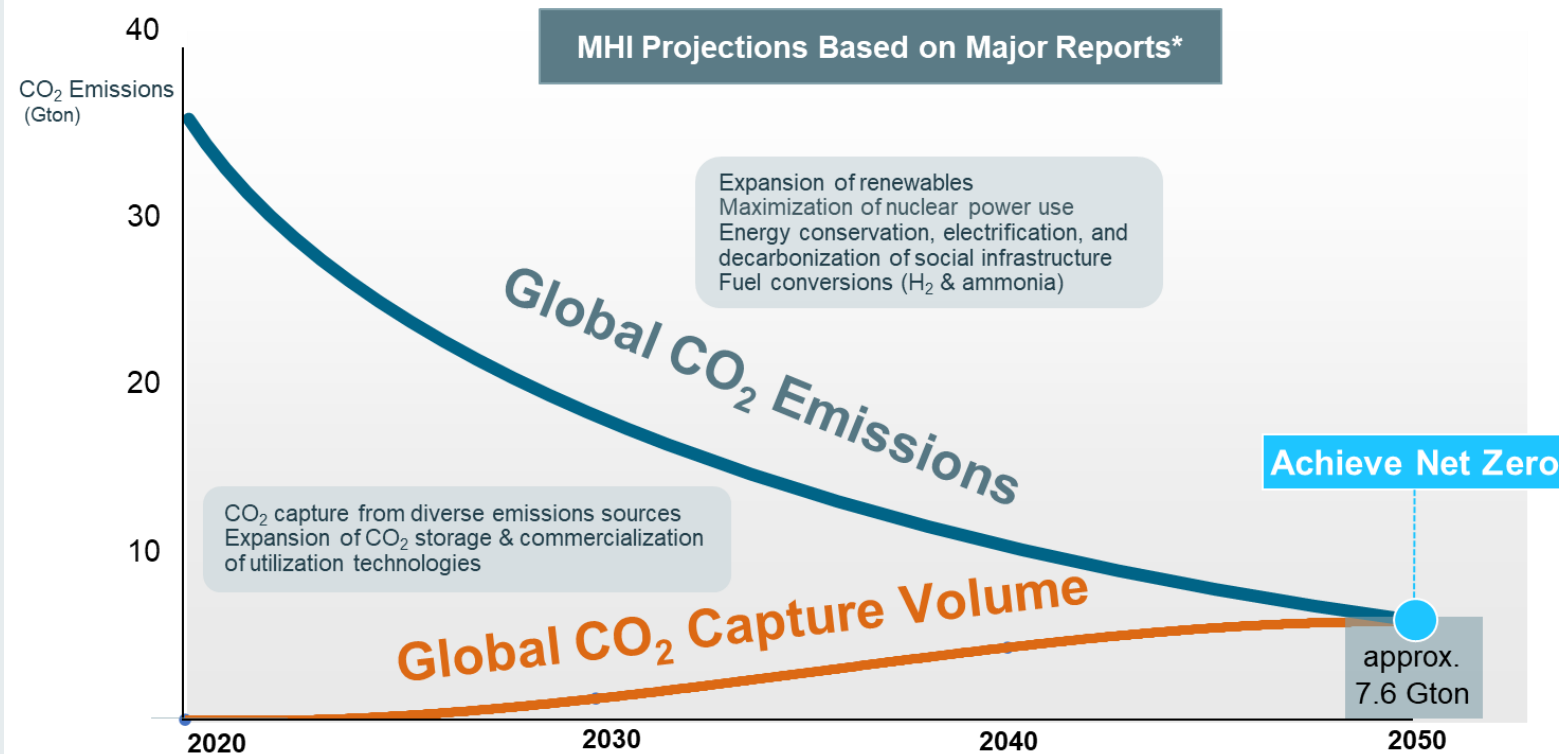
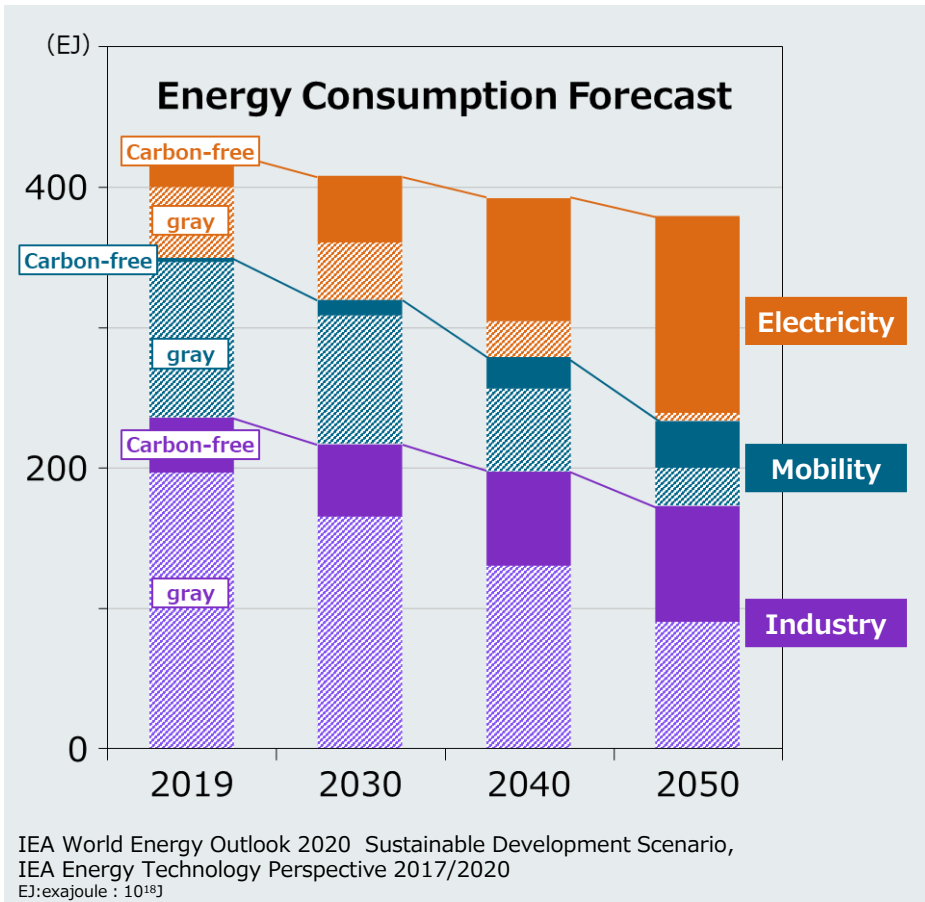


**2020**

World's most efficient power plant is synced to the grid and operating at full load, ahead of schedule -- T-Point 2 validation facility features the enhanced JAC power train--



## Must Answer to Large Energy Demand.. Decarbonization Needs Acceleration..



\*Includes IEA Net Zero by 2050 and McKinsey 1.5C Scenario reports

2040 Carbon Neutrality Declaration



Target Year	Reduce CO <sub>2</sub> emissions across MHI Group Scope 1&2	Reduce CO <sub>2</sub> emissions across MHI’s value chain Scope 3 + reductions from CCUS
2030	-50% (compared to 2014)	-50% (compared to 2019)
2040	Net Zero	Net Zero

Scope 1&2: The calculation standard is based on the GHG Protocol.  
Scope 3: The calculation standard is based on the GHG Protocol. However, we also account for reductions achieved by CCUS as an MHI original index.

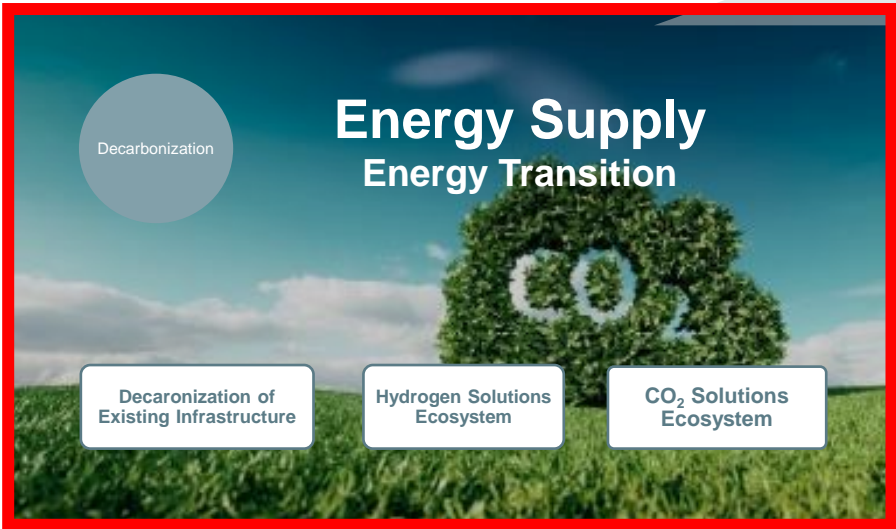
\*As CO<sub>2</sub> comprises 99% of MHI Group’s GHG emissions, we have focused our targets solely on the reduction of CO<sub>2</sub> in order to simplify our message.

MHI Group will promote decarbonization of both energy supply side and energy use side.



Safe, secure, and comfortable society

MISSION  
NET ZERO





# Our Initiatives and solutions for Energy Transition





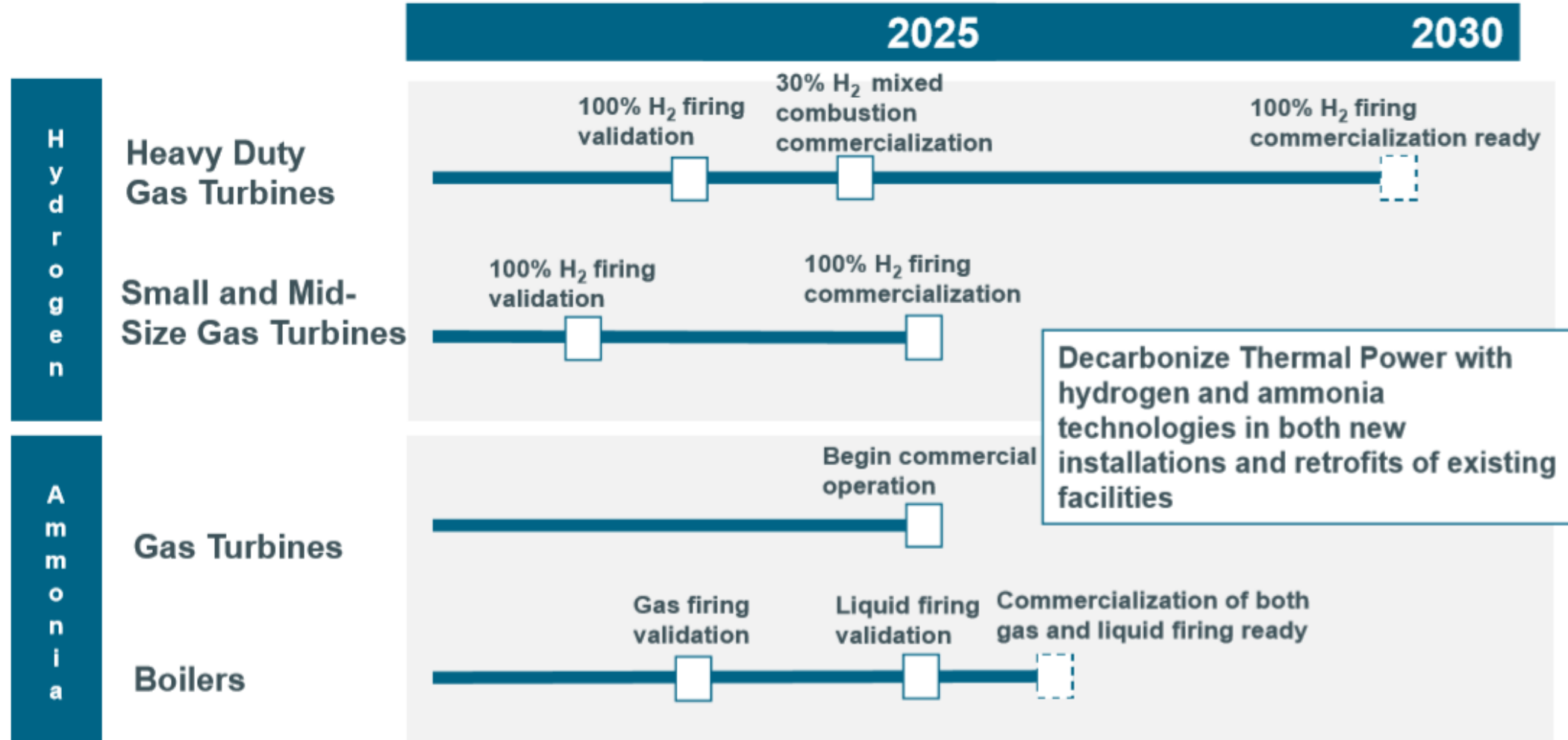
## Build three innovative solutions ecosystems to realize “Mission Net Zero”



# The Path to achieving Carbon Neutrality



Validate and begin commercializing carbon-free power generation using hydrogen and ammonia by 2025





# Decarbonize existing Infrastructure

Example of CO2 Reduction Solutions for Existing Facilities	Reduction Rate
Replace coal-fired thermal power plant with natural gas GTCC	-60% to -65%
30% mixed <b>hydrogen firing in GTCC/engine</b>	-10%
100% <b>hydrogen firing in GTCC/engine</b>	-100%
20% biomass/ammonia mixed firing in coal-fired thermal power plant	-20%
100% biomass/ammonia firing in coal-fired thermal power plant	-100%
Restart and extend operating life of <b>nuclear power plant</b> (replacement of fossil fuel power generation)	-100%
Replace engine forklift with electric forklift	-65%
Replace boiler with heat pump	-65%
Replace coal-fired boiler with <b>gas engine co-generation</b>	-50%

- Calculations are based on the GHG Protocol. However, emissions from our combined cycle demonstration plant (Takasago Machinery Works) and Nakoso and Hirono IGCC plants are included in Scope 3
- Main assumptions include reduction in electricity emissions in accordance with Japan's CO2 emissions reduction targets and some degree of hydrogen and CO2 solutions ecosystems development

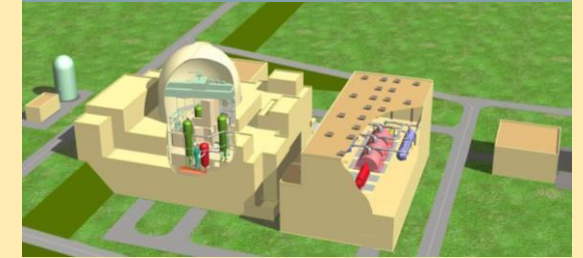
Hydrogen GTCC



Hydrogen Gas Engine



Next-Generation  
Light Water Reactor



Small Modular Reactor  
(SMR)



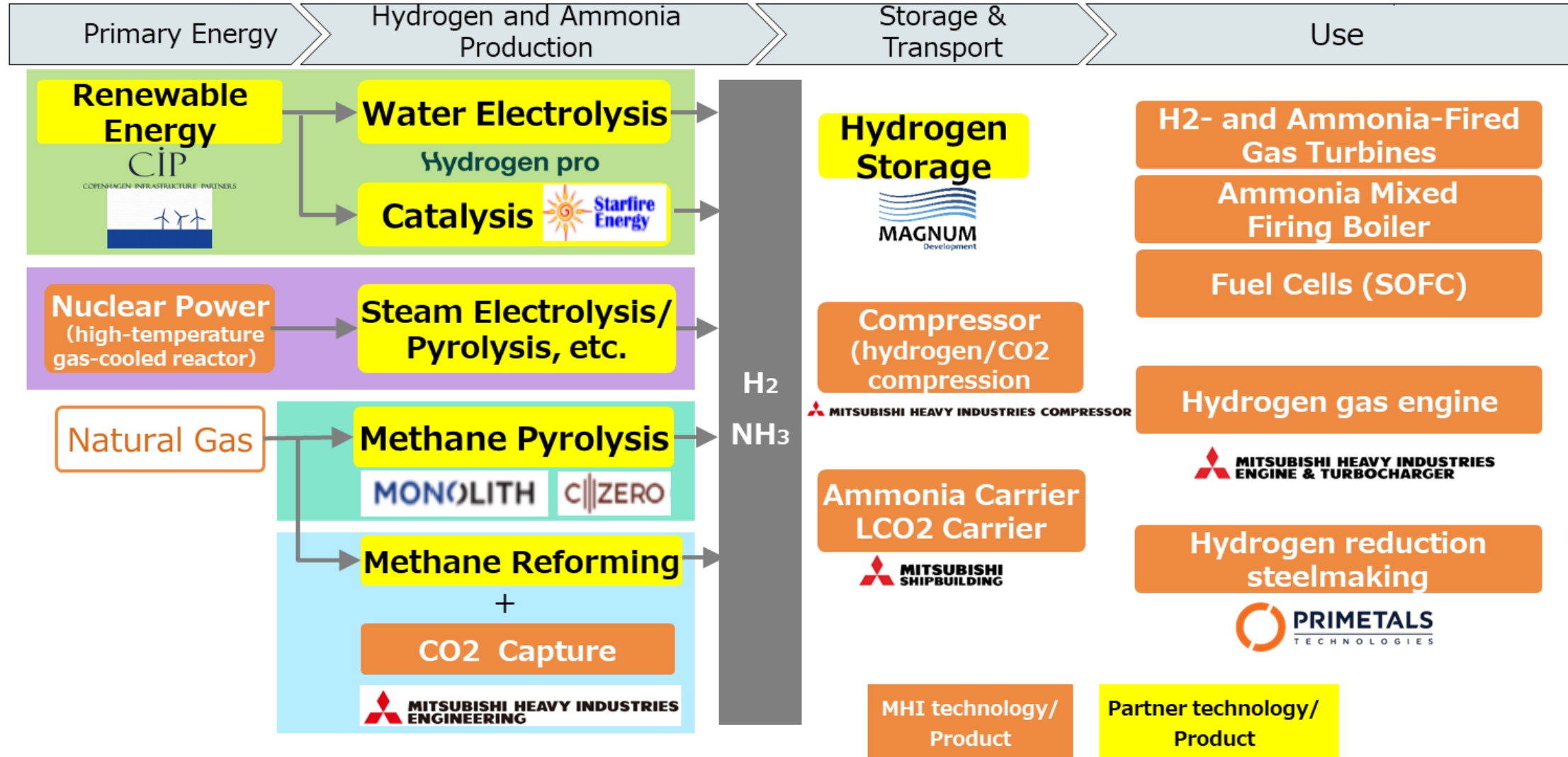
Gas Engine co-generation



# The Path to achieving Carbon Neutrality

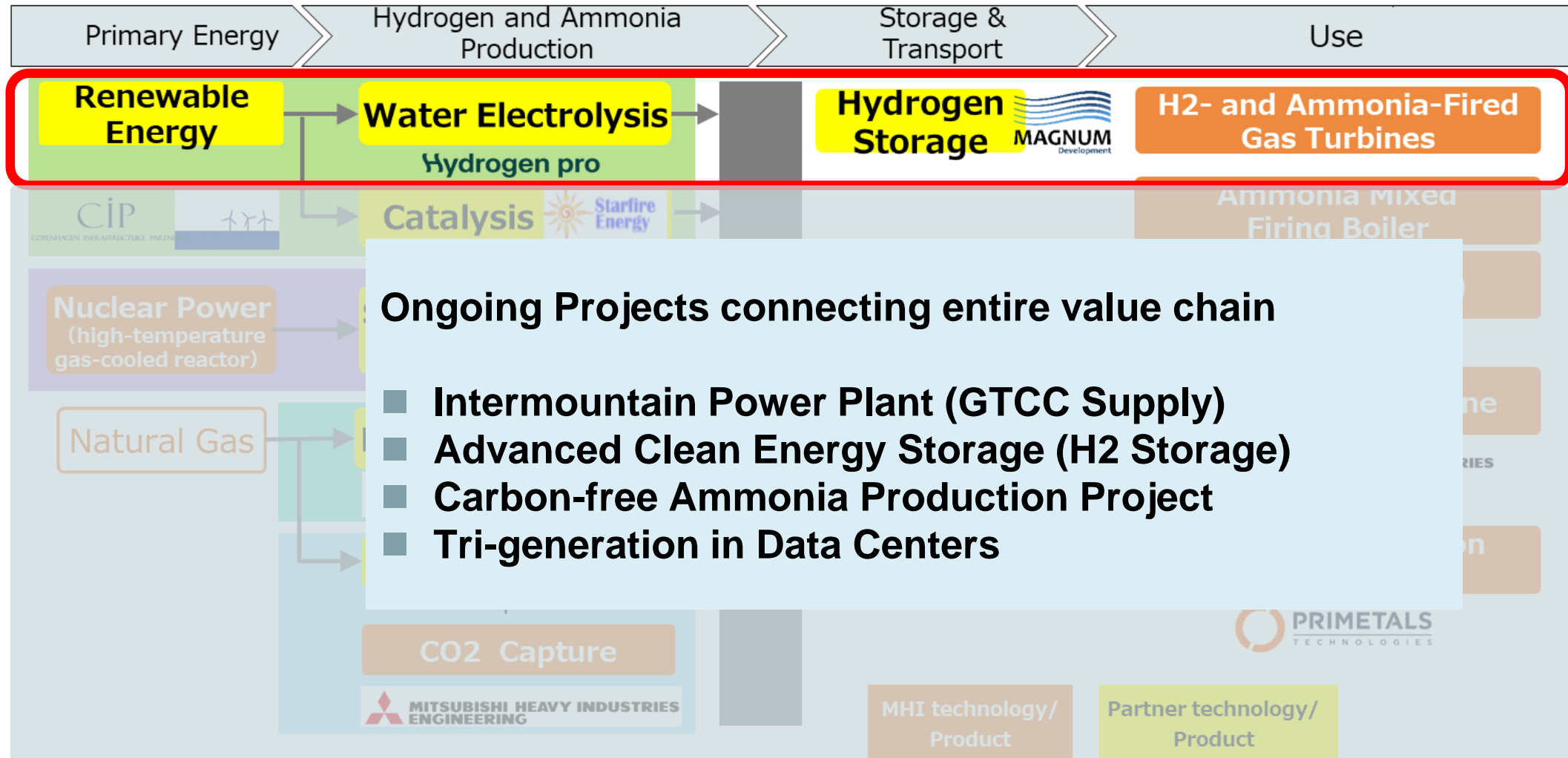


## Expanding capability in entire value chain with strategic partnerships

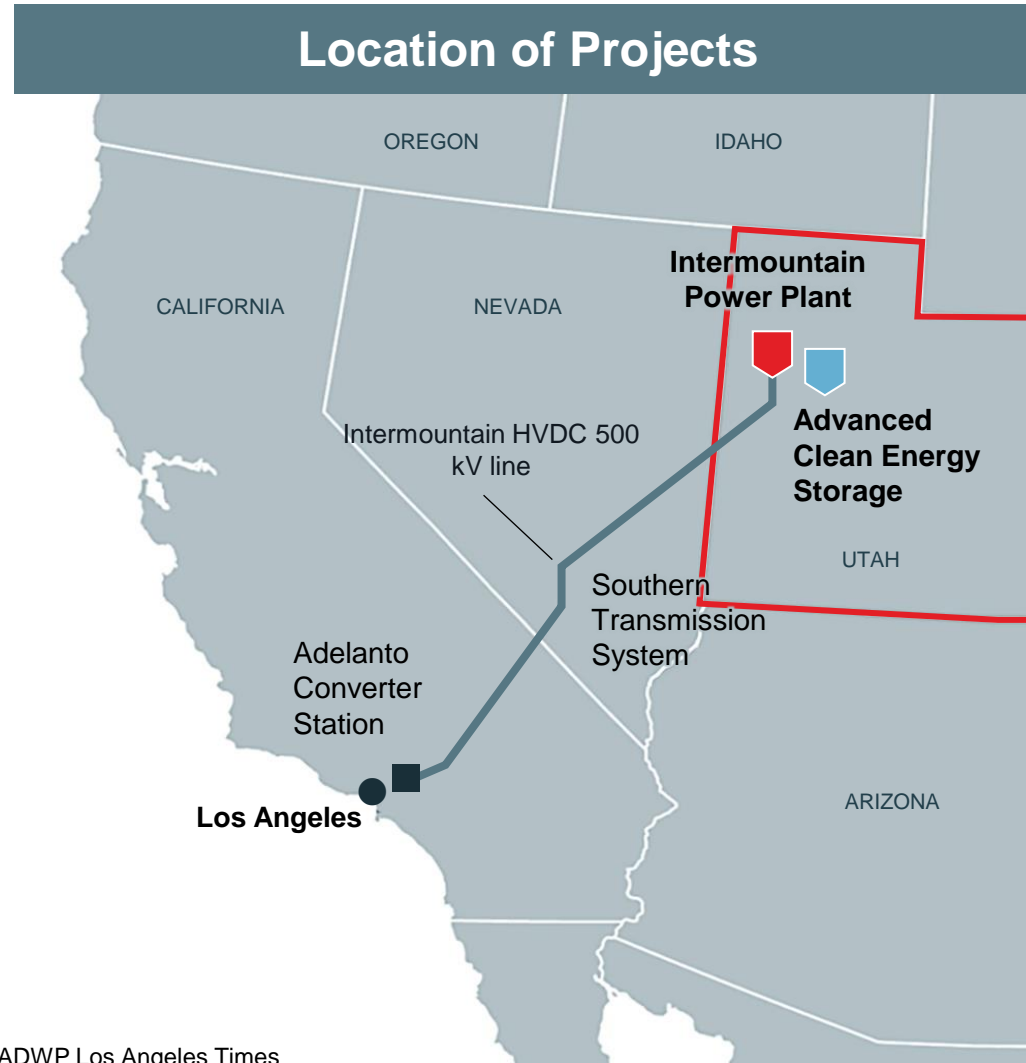




## Expanding capability in entire value chain with strategic partnerships



## Intermountain Power Plant

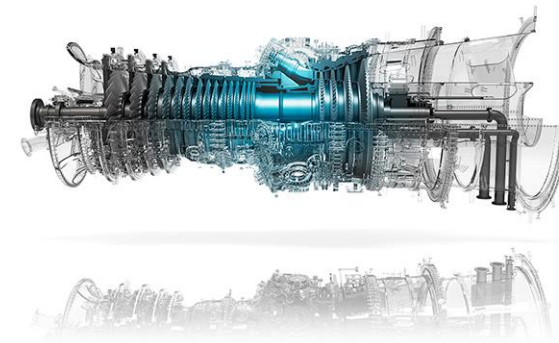


**Gas Turbine Model** M501JAC

**Power Output** 840 MW (by 2 CCGT)

**Location** Utah, USA

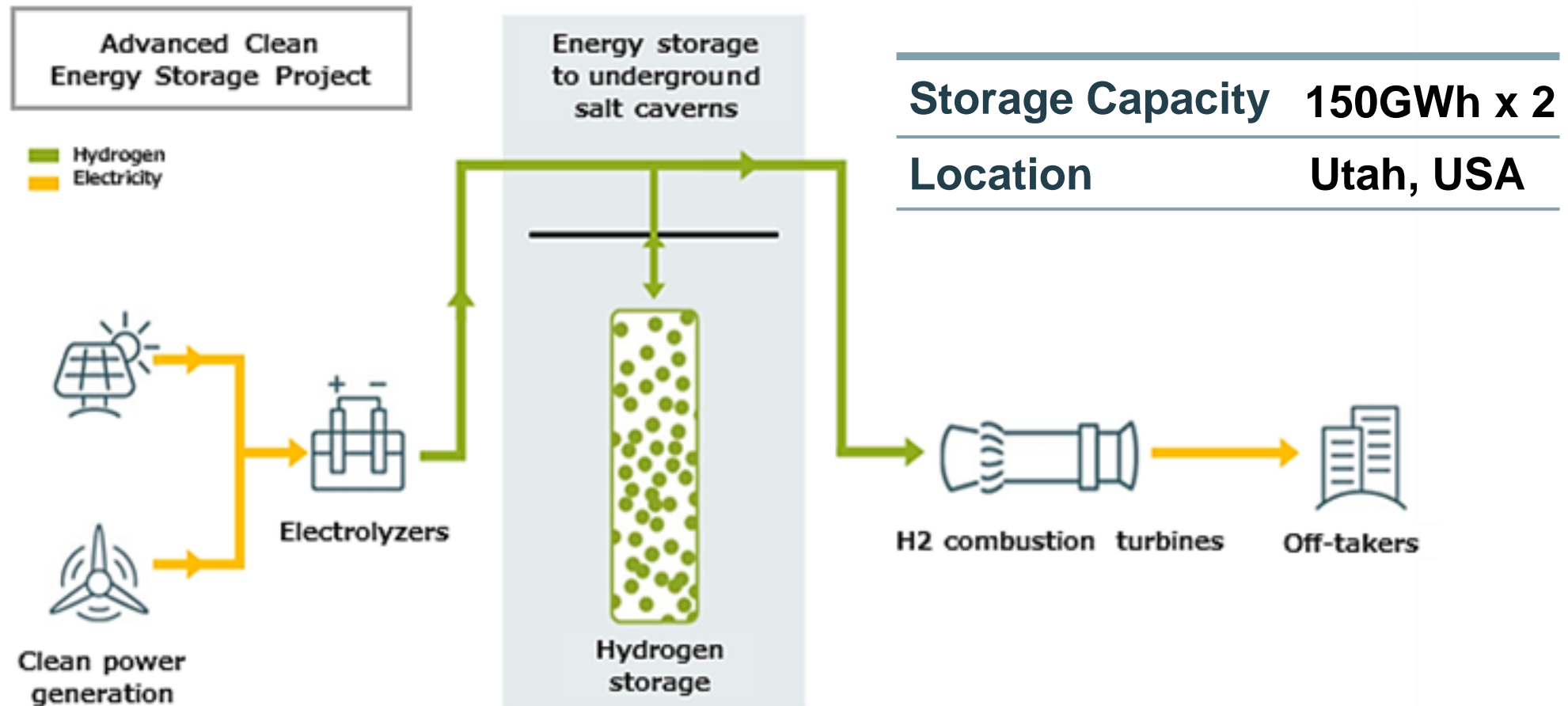
- 30% renewable hydrogen by 2025.
- 100% renewable hydrogen by 2045



Source: LADWP Los Angeles Times

## Advanced Clean Energy Storage (ACES) Project (US)

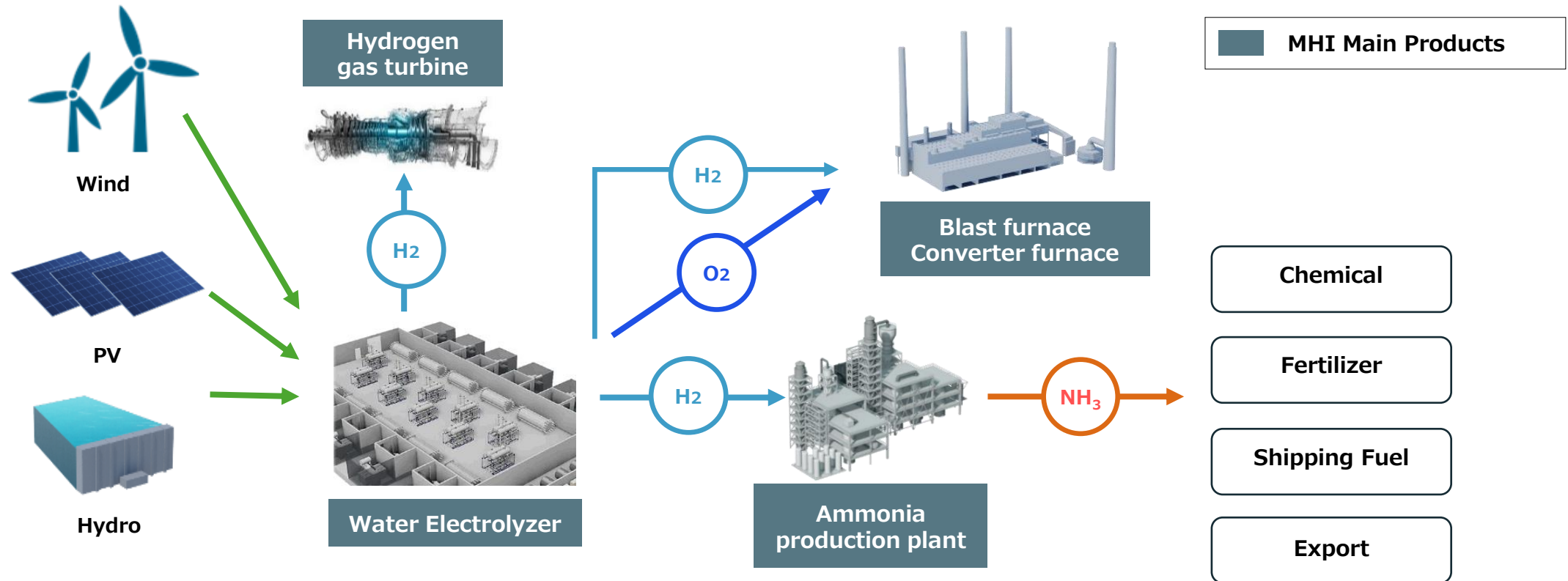
- The Advanced Clean Energy Storage Project is the world's largest renewable energy storage project.





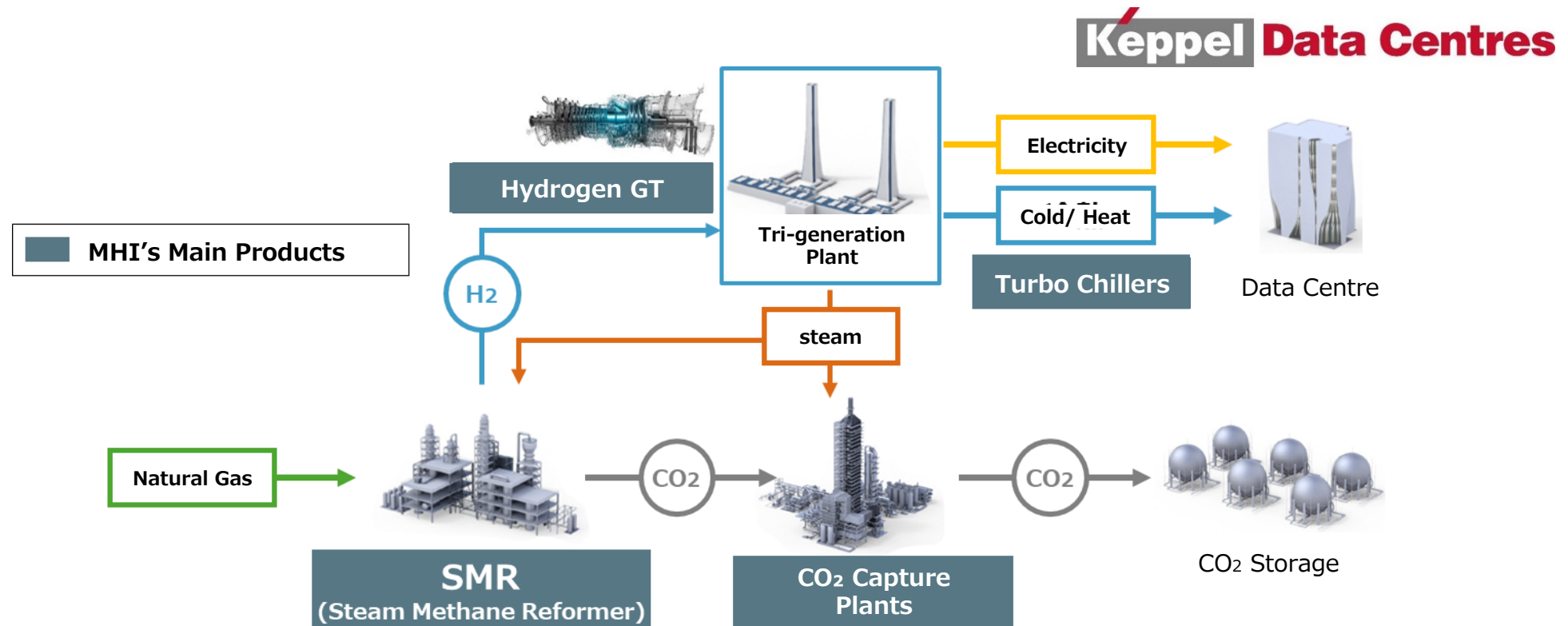
## Carbon-free Ammonia Production Project (Australia)

- **Using abundant renewable energy to produce hydrogen and ammonia**
- **Contributing to regional steel industry and exporting carbon-free ammonia.**



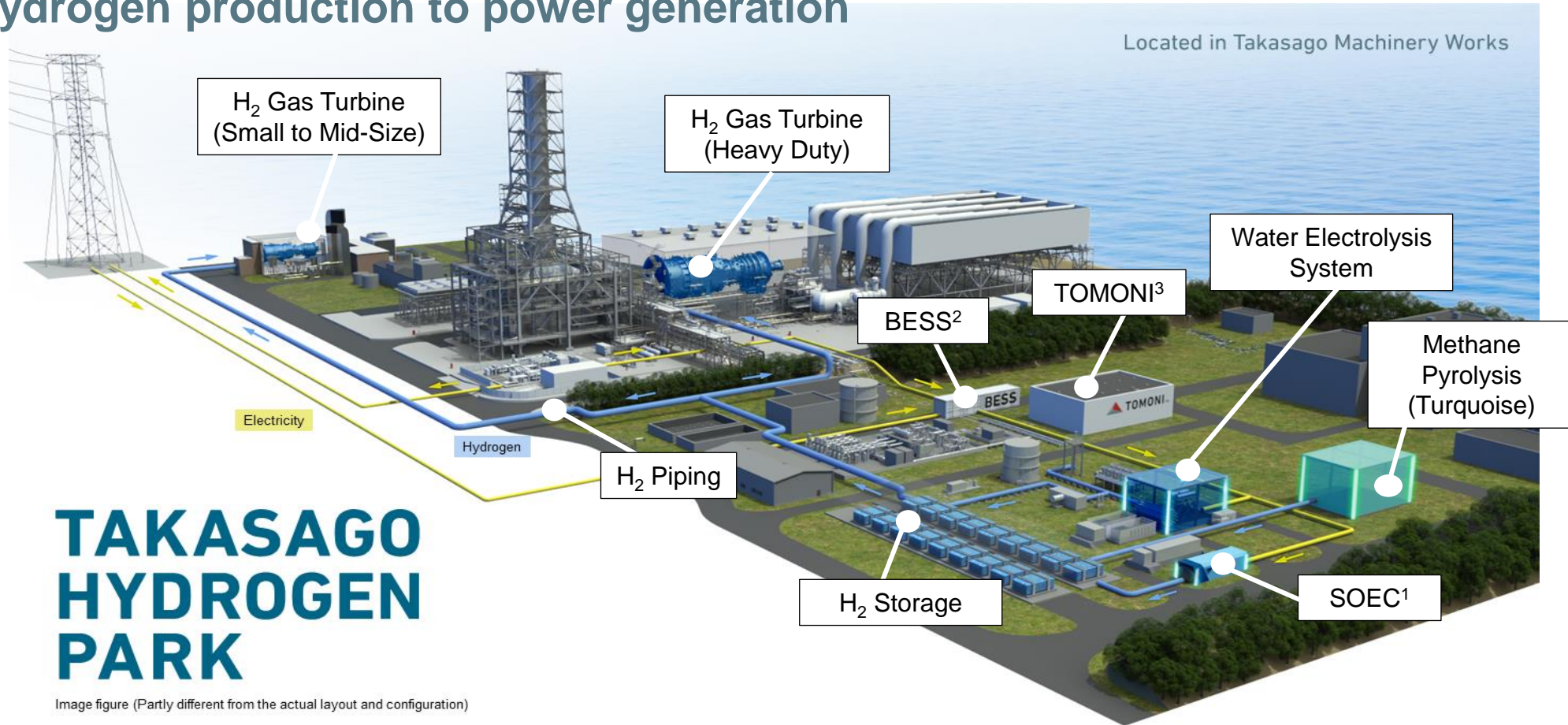
## Tri-generation in Data Centers (Singapore)

- Supplying clean electricity, cooling/heat, and steam derived from carbon-free hydrogen for carbon neutrality of data centers



# Building a H<sub>2</sub> Ecosystem – Takasago Hydrogen Park

One-Stop-Shop for validating Hydrogen-related technologies  
from Hydrogen production to power generation



\*1 SOEC: Solid Oxide Electrolysis Cell

\*2 BEES: Battery Energy Storage Systems

\*3 TOMONI: MHI proprietary total management system



# The Path to achieving Carbon Neutrality



# Capture, Transport, Utilization.. Entire CCUS Value Chain Solution

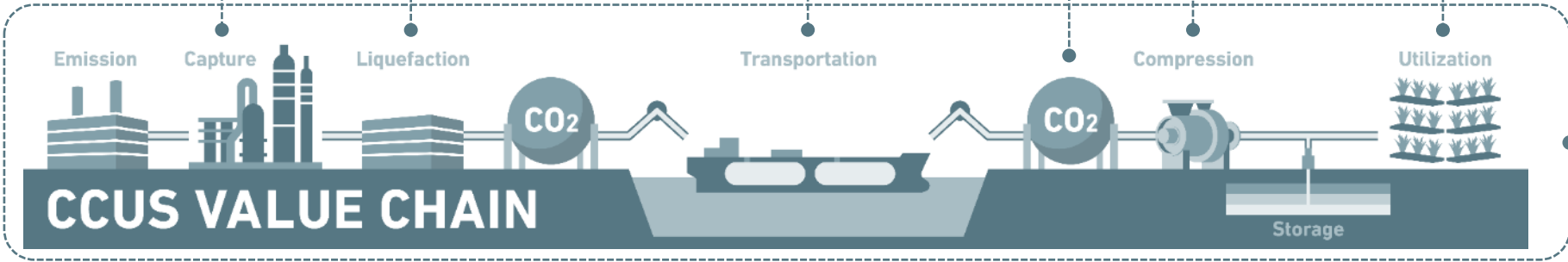


CCUS Digital Platform

CO<sub>2</sub>NNEX

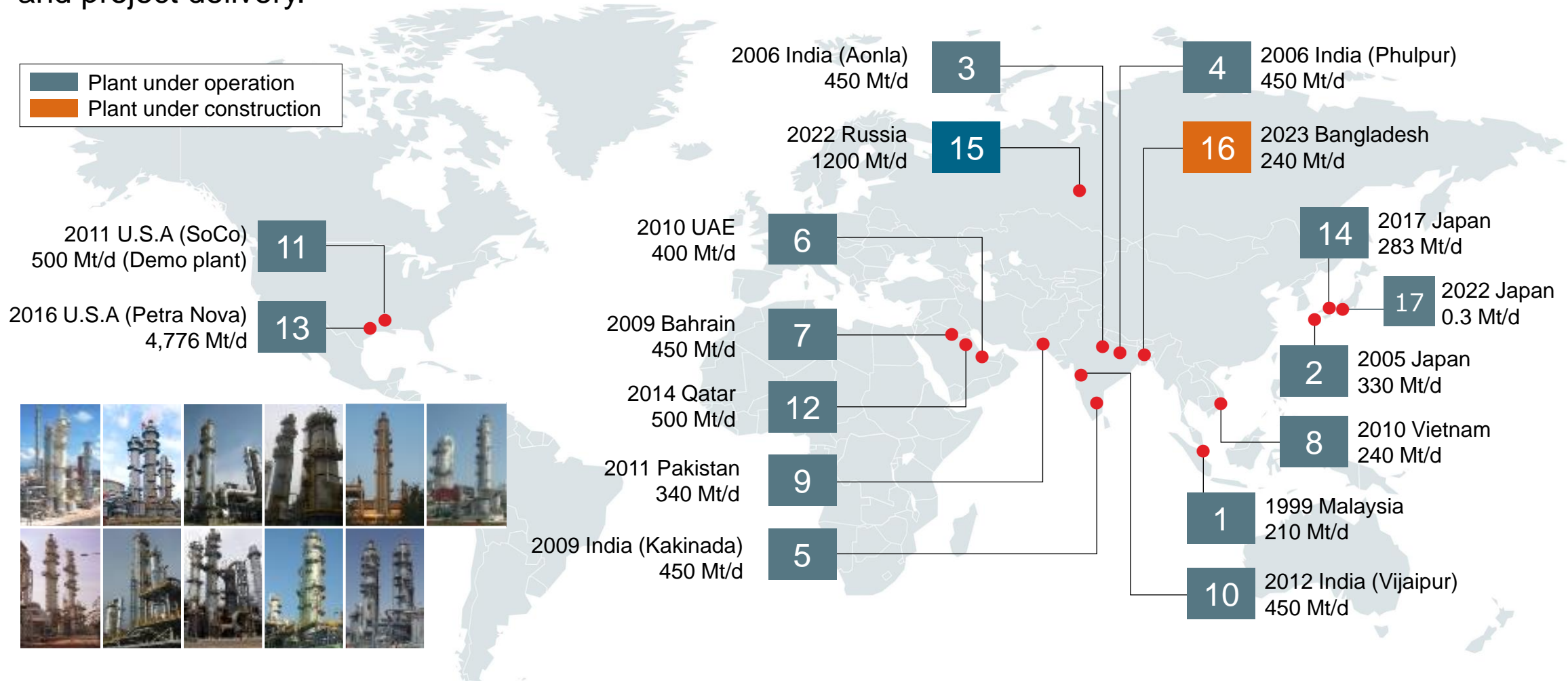


Example : Fertilizer plant



# Building a CCUS Ecosystem – Global initiative in CO<sub>2</sub> Capture

MHI's experienced global KM CDR Process™ team stands ready to meet customer requirements for commercial CO<sub>2</sub> capture plants on various exhaust from conceptual design through detailed engineering and project delivery.





Extra-large to mobile, Standardized & Modularized, for Mid to Small-scale, and Hardware to as-a-service.

## CO<sub>2</sub> Emissions

### PRESENT

#### Large-Scale ("Tailor-made")

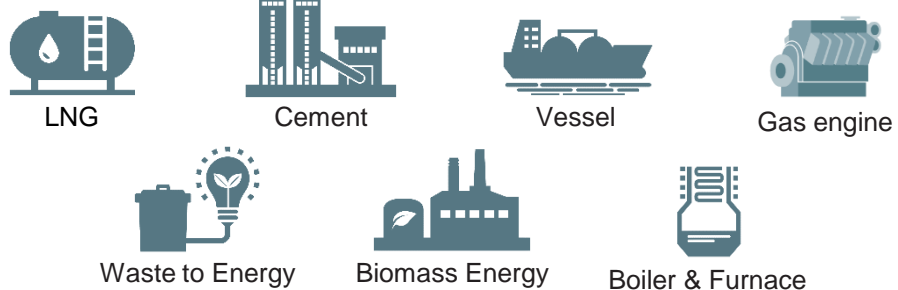
##### Power Generation & Chemical



### FUTURE

#### Medium and Small-Scale (Standardized & Modularized)

##### Various Industrial Sectors



## Our Approach

### Standardized & Modularized CO<sub>2</sub> capture plant line-up

	Std. Capacity	Required Area (reference only)
A	0.3 tpd	7 m × 2 m
B	3 tpd	12 m × 4 m
C	30 tpd	15 m × 15 m
D	100 tpd	25 m × 20 m
E	200 tpd	35 m × 25 m



### Demonstration Partners (examples)



Kawasaki Kisen

Tokuyama

Drax, TAIHEI DENGYO

Yokohama City / Tokyo Gas

Next Decade

MHI group company



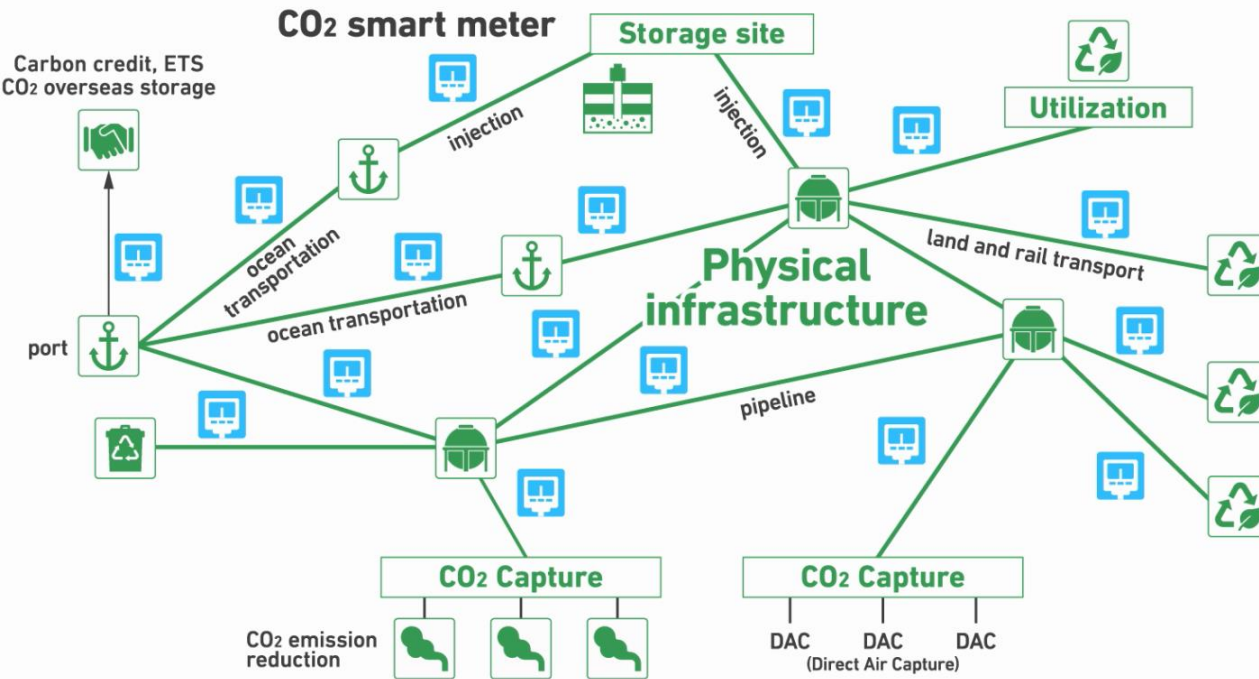
## 1st Commercial Operation Compact CO<sub>2</sub> Capture System (Japan)

**Installed at a 7MW class biomass power plant and Capturing 0.3 ton-CO<sub>2</sub> per day.  
Goes into Commercial Operation in June 2022.**

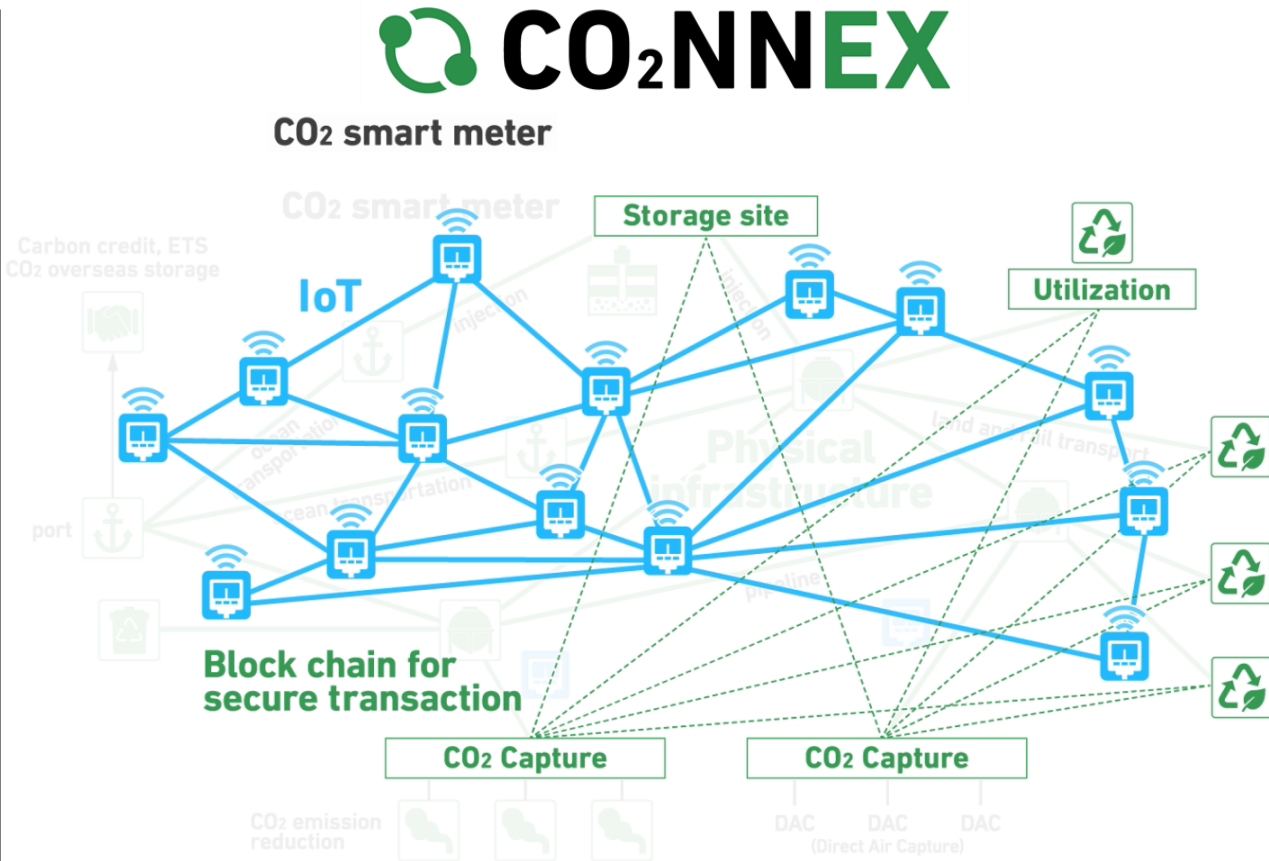


# Building a CCUS Ecosystem – CCUS Digital Grid Platform

Visualizing actual CCUS activities in a virtual space using blockchain technology and IoT-enabled devices such as smart meters.



CCUS Infrastructure (real world)



CCUS digital platform (virtual world)



## ⑪ CCS consideration for Malaysia, Australia, Indonesia (CO<sub>2</sub> Utilization)

### Malaysia

⑥ Replacement BTG with  
H<sub>2</sub> ready GTCC  
(H<sub>2</sub> Ready GTCC)

### Malaysia

⑤ Johor area (NH<sub>3</sub> GTCC)

### Indonesia

⑨ Keramasan Power Plant (NH<sub>3</sub> GTCC)

⑩ Suralaya Power Plant  
(coal-fired with NH<sub>3</sub> mix)

### Singapore

① Keppel Data Center (H<sub>2</sub> GTCC)

② Jurong Port (NH<sub>3</sub> GTCC)

③ Keppel Sakra (H<sub>2</sub> Ready GTCC)

④ Keppel NE (NH<sub>3</sub> GTCC)

## ⑦ Supply of Green H<sub>2</sub> Green NH<sub>3</sub>

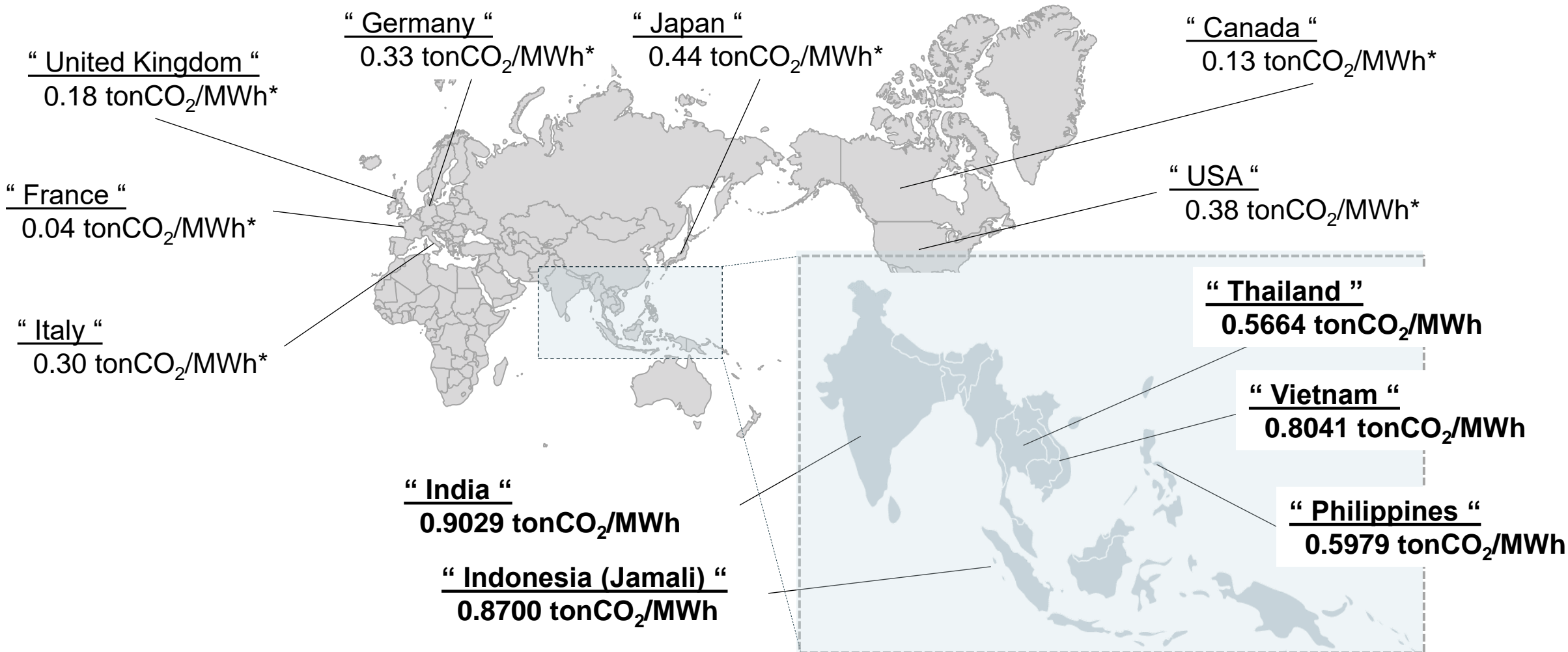
⑧ Hunter Power OCGT (H<sub>2</sub> Ready GTCC)



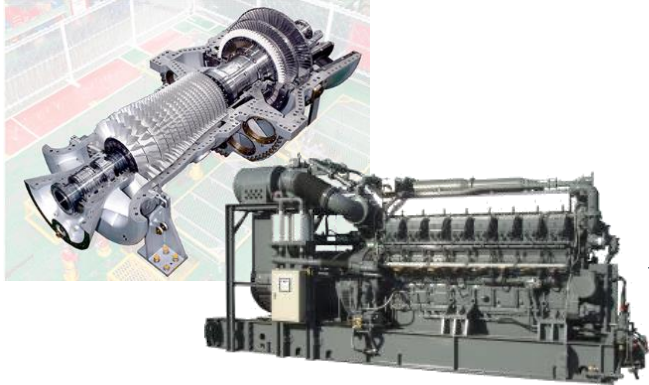


# CO<sub>2</sub> reduction target in Industry Sector

Grid electricity emissions index remain high in Southeast Asia comparing Europe, Japan & N. America  
However, Company in Industry Sector set the high target for CO<sub>2</sub> reduction.



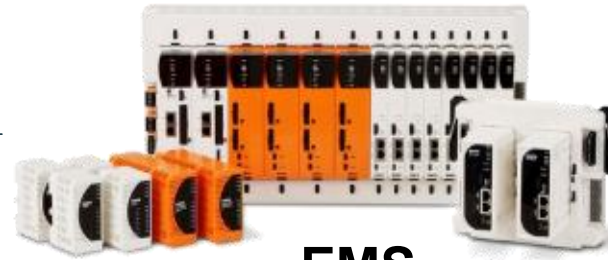
Widely offer solutions for decarbonization & low carbon that suit the customer needs in various industry.



**Gas/H<sub>2</sub> power generation  
(Gas engine, Gas turbine)**



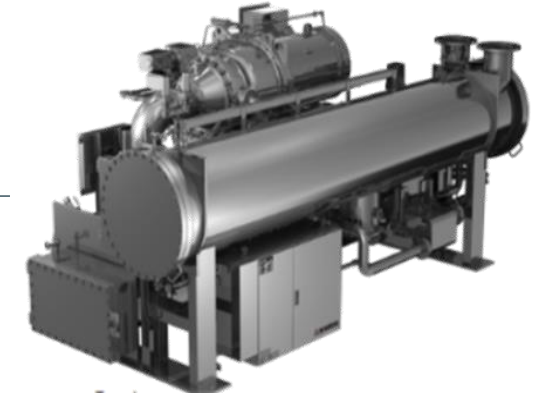
**Waste heat power  
generation**



**EMS  
(Energy Management System)**



**Compact CO<sub>2</sub> capture**



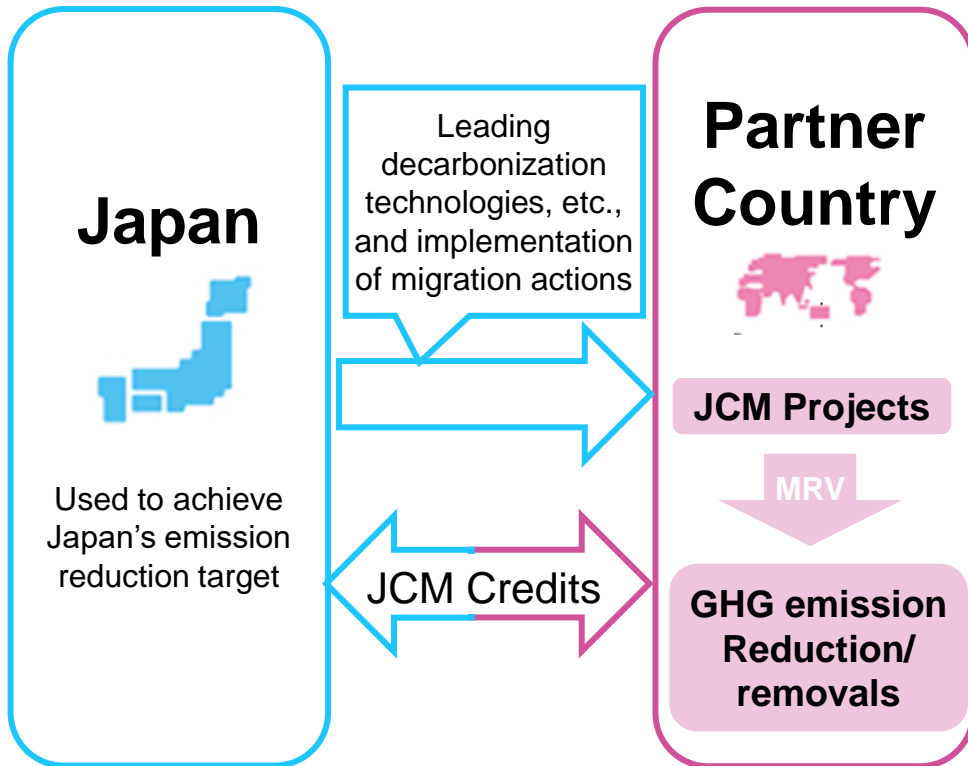
**High efficiency chiller**



**Biomass power**

# JCM (the Joint Crediting Mechanism) scheme application

Thailand & Japan signed and start JCM scheme in November, 2015 for reducing GHG emission.



## JCM Projects of Indonesia

- Gas Co-generation system
  - Waste Heat Recovery system
  - Biomass Power Plant
  - Energy Saving System (High Efficiency Chiller, etc.)
  - Solar Power & Battery Energy Storage System
  - Hydro Power Plant
- etc.



# Summary

- **Targeting Net Zero Scope 1, 2, and 3+ emissions by 2040.**  
As a leader in the field of decarbonization, MHI will lead Energy Transition.
- Both short- and mid- to long-term efforts are necessary to achieve carbon neutrality.  
MHI is **taking initiatives for both these efforts by not only supply components but also establishing the value chain itself through our technologies and partnerships.**
- Leveraging the strength of our technologies to take a leading role in **accelerating the Carbon Neutrality in APAC region and Thailand.**

*Thank you for listening*



**MOVE THE WORLD FORWARD**

**MITSUBISHI  
HEAVY  
INDUSTRIES  
GROUP**